



## EUROPASS CERTIFICATE SUPPLEMENT (\*)

### 1. TITLE OF THE CERTIFICATE (CZ)<sup>(1)</sup>

**Výuční list z oboru vzdělání:  
23-56-H/01 Obráběč kovů** (denní studium)  
<sup>(1)</sup> In the original language

### 2. TRANSLATED TITLE OF THE CERTIFICATE<sup>(2)</sup>

**Apprenticeship Certificate in:  
23-56-H/01 Metal Worker** (full-time study)  
<sup>(2)</sup> This translation has no legal status.

### 3. PROFILE OF SKILLS AND COMPETENCES

#### General competences:

- master different ways of learning and take responsibility for the development of one's own potential in a lifelong perspective;
- understand tasks or identify the core of a problem, apply various solutions, work independently and in a team;
- apply reading literacy skills to work effectively with information and to evaluate texts;
- communicate in one foreign language at least at A2+ level according to the Common European Framework of Reference for Languages (CEFR);
- apply basic scientific, technical, IT and mathematical knowledge, skills and procedures in practical contexts and in solving problems in various areas of life;
- work safely with digital technologies and their software, and keep up with their development;
- search for, process and critically evaluate information, use algorithmic thinking, communicate and collaborate in online environments, and create digital content and simple models;
- understand the basic principles of information systems, analyse their structure and functions;
- be well versed in different social and value systems, as well as social, political, legal and economic processes of everyday life, and demonstrate financial and media literacy;
- adapt to changing social, economic and technological conditions, and make responsible economic decisions;
- strive for the highest quality of one's own work, services and products in accordance with technological procedures and quality standards;
- observe the principles of occupational health and safety, and fire protection.

#### Vocational competences:

- read drawings and technical documentation, use of numerical and verbal information given on the plot, search for information in the standards, make sketches of finished pieces;
- select and use tools, fixture tools and workpieces, gauges and measuring equipment, auxiliary and labour equipment, according to a specific production process;
- check the size, shape and relative position of surfaces, surface quality of machined and tooled parts;
- distinguish between machinable materials in accordance with applicable standards and understand their properties in terms of machinability;
- clamp workpieces with respect to their shape and size, method of processing and requirements for dimensions, shape and positional tolerance;
- work semi-products and machined workpieces on machine tools or numerically controlled machine tools, including the implementation of corrections of programs;
- set the cutting conditions of the machine tool depending on the material and shape of the workpiece materials, tools, means of clamping tool and workpieces;
- identify appropriate kind and type of machines for production on the basis of working documents, conducting its overall adjustment, operation and routine maintenance.

## 4. RANGE OF OCCUPATIONS ACCESSIBLE TO THE HOLDER OF THE CERTIFICATE


The graduate is employed in the field of engineering and non-engineering businesses when turning, milling, grinding, drilling metal and other materials or machining them on CNC machines in manufacturing and repair facilities while performing specialized tasks related to the care and routine maintenance of machine tools.

Examples of possible jobs: metal turner, miller of metals, metal grinder, operator of CNC machines.

## 5. OFFICIAL BASIS OF THE CERTIFICATE

<b>Name and status of the body awarding the certificate</b> Obchodní akademie, Hotelová škola a Střední odborná škola, Turnov, Zborovská 519, příspěvková organizace Zborovská 519 Turnov 511 01 CZ public school		<b>Name and status of the national/regional authority providing accreditation/recognition of the certificate</b> Ministry of Education, Youth and Sports Karmelitská 7 118 12 Praha 1 Czech Republic	
<b>Level of the certificate (national or international)</b>  Upper secondary education completed by the final examination (Apprenticeship Certificate) <b>ISCED 353, EQF 3</b>	<b>Grading scale / Pass requirements</b>		
	1 excellent (výborný) 2 very good (chvalitebný) 3 good (dobrý) 4 satisfactory (dostatečný) 5 fail (nedostatečný)	<i>Overall assessment::</i> Prospěl s vyznamenáním: Pass with Honours (the average mark is ≤ 1,5) Prospěl: Pass (an examination mark is not worse than 4) Neprospěl: Fail (the examination mark in one or more subjects is 5)	
<b>Access to next level of education / training</b> ISCED 354, EQF 4		<b>International agreements</b>	
<b>Legal basis:</b> Law No. 561/2004 on Pre-school, Basic, Secondary, Post-secondary and Other Education (School Act) as amended by later regulations			

## 6. OFFICIALLY RECOGNISED WAYS OF ACQUIRING THE CERTIFICATE

Description of vocational education and training received	Percentage of total programme	Duration
School- / training centre-based	The ratio between theoretical education and practical training is defined by education providers themselves with regard to the respective educational programme and the employers' needs.	
Workplace-based		
Accredited prior learning		
Total duration of the education / training leading to the certificate		<b>3 years / 3 072 lessons</b>
<b>Entry requirements</b> Completed compulsory school education <b>Additional information</b> More information (including a description of the national qualifications system) available at: <a href="#">EQF</a> , <a href="#">EURYDICE</a> , <a href="#">NPI</a> <b>National Pedagogical Institute of the Czech Republic – National Europass Centre Czech Republic, Senovážné nám. 872/25, 110 00 Praha 1</b>		 stamp and signature <b>Done at Prague for the school year 2025/2026</b>

### (\*Explanatory note

The Certificate supplement provides additional information about the certificate and does not have any legal status in itself. Its format is based on the Decision (EU) 2018/646 of the European Parliament and of the Council of 18 April 2018 on a common framework for the provision of better services for skills and qualifications (Europass) and repealing Decision No 2241/2004/EC.

© European Union, 2002-2025 | <https://www.europass.eu>, <https://www.europass.cz>